

Work Order ID 57224

March 30, 2010 10:44:50 AM



Page 1

Item ID: D3573-7

Accept



Setup

Start



Revision ID:

Stop



Item Name: Adapter

Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3573	Rev A
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100	0.00
-----	------

	BAND SAW
--	----------

	Memo	0.00
--	-------------	------

Bandsaw

Jeaspa Bandsaw

Cut blank 3.500" long

110	0.00
-----	------

	HAAS CNC VERTICAL MACHINING #1
--	--------------------------------

	Memo	0.00
--	-------------	------

HAAS 1

HAAS CNC vertical machine #1

Machine as per Folio FA677 and Dwg D3573
--

120	0.00
-----	------

	QC2- Inspect parts off machine FAI/FAIB
--	---

	Memo	0.00
--	-------------	------

QC

Quality Control



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Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
Number

10/04/05

Draw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

10/04/06

(X10) Ø

150



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

10/04/07

X10 Ø

1112588

Memo

0.00

START TIME: 3:15pm OVEN TEMPERATURE:
FINISH TIME: 3:45pm 320°F



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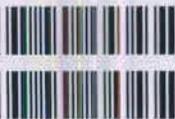
March 30, 2010 10:44:51 AM

Item ID: D3573-7

Accept



Setup Start



Revision ID:

Item Name: Adapter

Stop



Start Date: 30/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 08/04/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

PL 10-4-8

(10) Ø

0.00

170



Packaging

Packaging

Identify as per dwg & Stock Location: 249

0.00

PL 10/4/9 (10)

0.00

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/12 (10)
MF 10-4-10

Picklist Print

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Work Order ID: 57224



Parent Item: D3573-7



Parent Item Name: Adapter

Start Date: 30/03/2010

Required Date: 08/04/2010

Comments: IPP Rev:A New Issue 07-01-29 JLM

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B0.500X02.50 0		Purchased		No		100	f	27.5923	3.0737			

6061-T6 Bar .500 x 2.50



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT02	27.59231579	
103435	1.06	
104366	26.5323158	

3.0737 8.8, 10/03/31
+3" scrap mat.

DART AEROSPACE LTD	Work Order:	7
Description: Adapter	Part Number:	D3573-8
Inspection Dwg: D3573	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

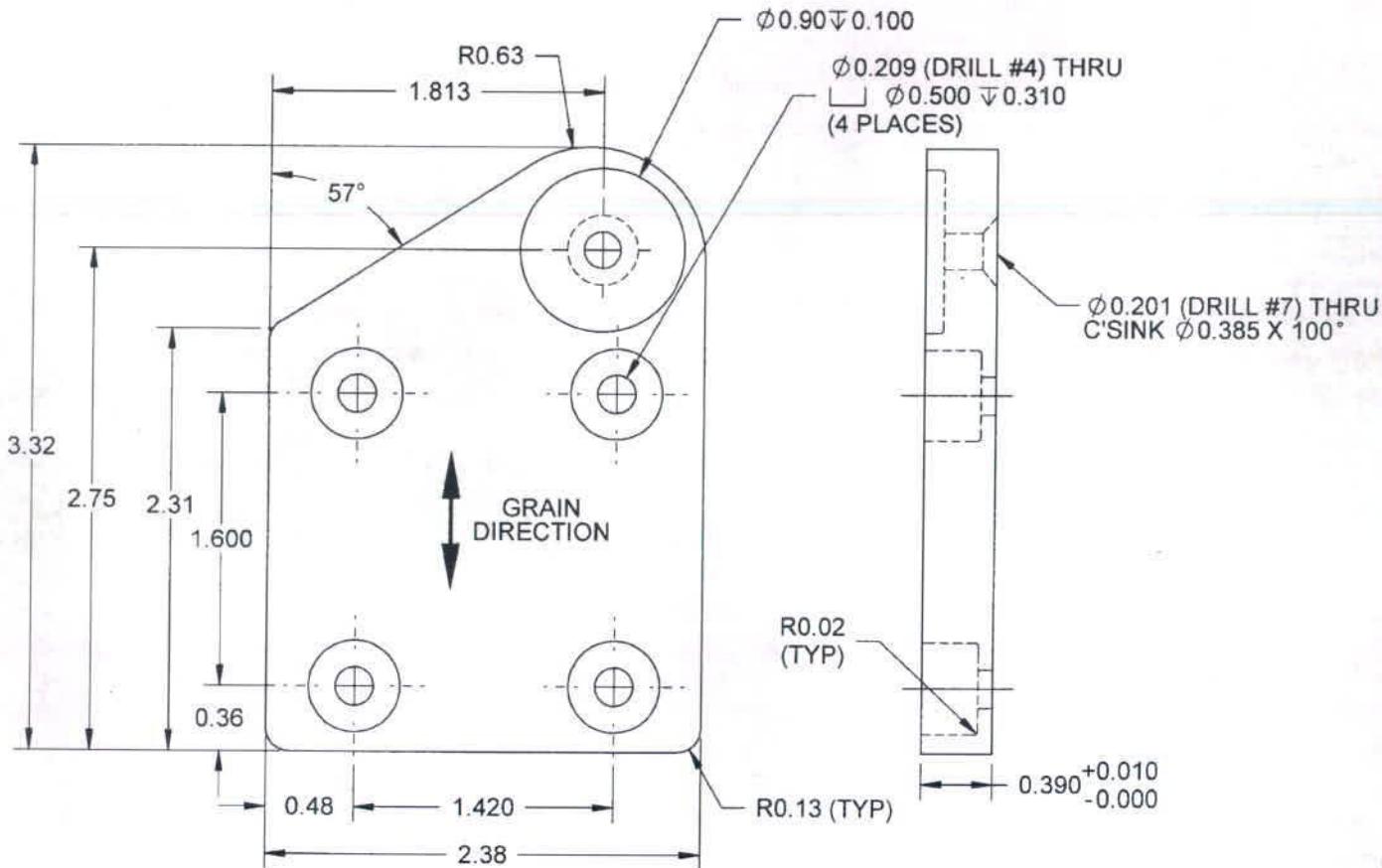
X First Article Prototype

Measured by:	<u>J.S</u>	Audited by:	<u>JL</u>	Prototype Approval:	N/A
Date:	<u>10/03/05</u>	Date:	<u>10/04/05</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	E

DART

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3573	REV. A SHEET 4 OF 4
DATE 07.02.19		TITLE ADAPTER	SCALE 1:1

RELEASED
07.04.02 *SD*

SD224
D3573-7 ADAPTER (SHOWN)
D3573-8 ADAPTER (OPPOSITE)



NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116 OR AMS 4160
(REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3573-7/8" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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